



HOW TO RUBBERIZE CONTACTS

It can be applied to both new and sand/painted equipment

For Existing Sand/Paint surface

- Clean equipment with high pressure hose
- Remove old cleats
- When dry go over with wire brush to remove anything loose
- If there are chips in the paint apply a coat to make sure all timber is sealed.

For New surfaces

- Make sure the timber is sealed with a undercoat of some sort
- Polyurethane will stick to both Aluminum & ply board

Getting ready

- Cover the table with plastic (remember the polyurethane does not stick to most plastic so when its cured it can be simply peeled off any plastic surface)
- Have scales for rubber granules & poly ready
- Mark out Contact zone
- Clamp timber straight edge on both sides of equipment
- ALWAYS wear gloves and the Polyurethane is a nightmare to get off cloths and skin
- Mix up enough poly & Rubber for the Part you are doing DO NOT mix more then you need at the time.

Applying to equipment

This process is a 2 part process first the "White" area of the contacts need to be done and left for 12-24 hours to cure (set)

Then the contact area can be done once the first half is cured. This is the easiest way to get a lovely easy straight contact line. You can do the 2 colours at once, you just need to be careful.

- Spread mixture over the contact and lightly pat down
- Wipe trowel down with paint thinners so the trowel glides over rubber mixture
- Spread with trowel to smooth and flatten



- Where there are holes fill with extra mixture making sure all sides are filled
- If you find the towel is getting sticky wipe down with paint thinners
- Once you have it all applied move to a shaded & protected spot to dry
- Then start all over again
- Try not to make the surface too perfect as it will become more slippery. Some people have gone as far as to add little groves to create a less slippery surface that works well.



IF you are going to remove the timber straight edge be very careful to remove clamps and slide the timber down towards your feet to remove. As per video shows

If you have enough clamps and straight edges you can leave on till its cured and remove by sliding a Stanley knife along the edge to cut away

If you wanted multi colours mix the granules together before putting the poly in

IMPORTANT things to remember

- DO not get the poly on your skin as it won't wash off only time will get it off
- Always do this process in a well ventilated area as the polyurethane is a chemical and it's not good for you (when buying the polyurethane you should get a MSDS where you can read exactly what is in it.
- NEVER let any water what so ever near the poly if the poly gets wet it will be no good to use as it is a chemical so needs to be stored and used under cover even when the equipment is curing.
- Always let it dry in the shade if you leave it out in the full sun to dry the polyurethane will go a very dark yellow due to a chemical reaction to the sun



Purple & Bight Green A frame



Purple Blue & Red Table



Yellow & red with yellow flecks see saw
 Yellow & plain red Dog Walk
 Yellow & blue with yellow fleck see saw



Yellow Blue red & Purple Table

